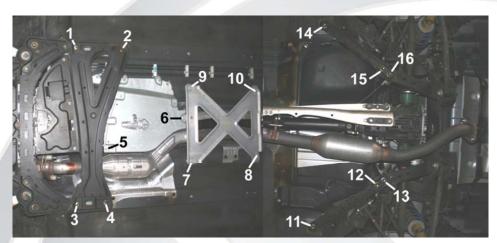


## **Installation Instructions**

Frame Rail Reinforcement Bar NC NC0-0962



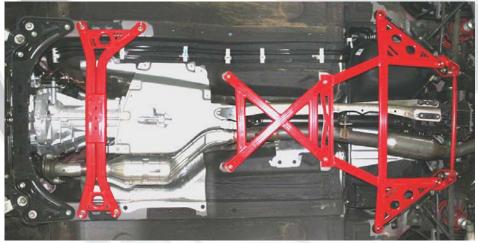
Picture 1

First please loosen screws 6 to 10 on picture 1 and remove the OEM metal cross. (Picture 1) Now install the frame rail reinforcement bar (Picture 2) and use the supplied allen M8 screws on positions 7 to 10 and use the OEM screw op position 6.



Picture 2

Please check if all screws are tightend by torque-ing them to the specified value. (See torque table)



Picture 3

Torque specifications for the positions

 $6 \rightarrow 7.8 - 11 \text{ Nm}$ 

 $7 \rightarrow 17,7-26,5 \; Nm$ 

 $8 \rightarrow 17.7 - 26.5 \; Nm$ 

 $9 \rightarrow 17,7 - 26,5 \text{ Nm}$ 

 $10 \rightarrow 17,7 - 26,5 \text{ Nm}$